



STAGE 7

TRIENNIAL REPORT  
1 July 2012–30 June 2015

REVIEW  
1 July 1995–30 June 2012

PLANS  
1 July 2015–30 June 2018

# CHARMEC

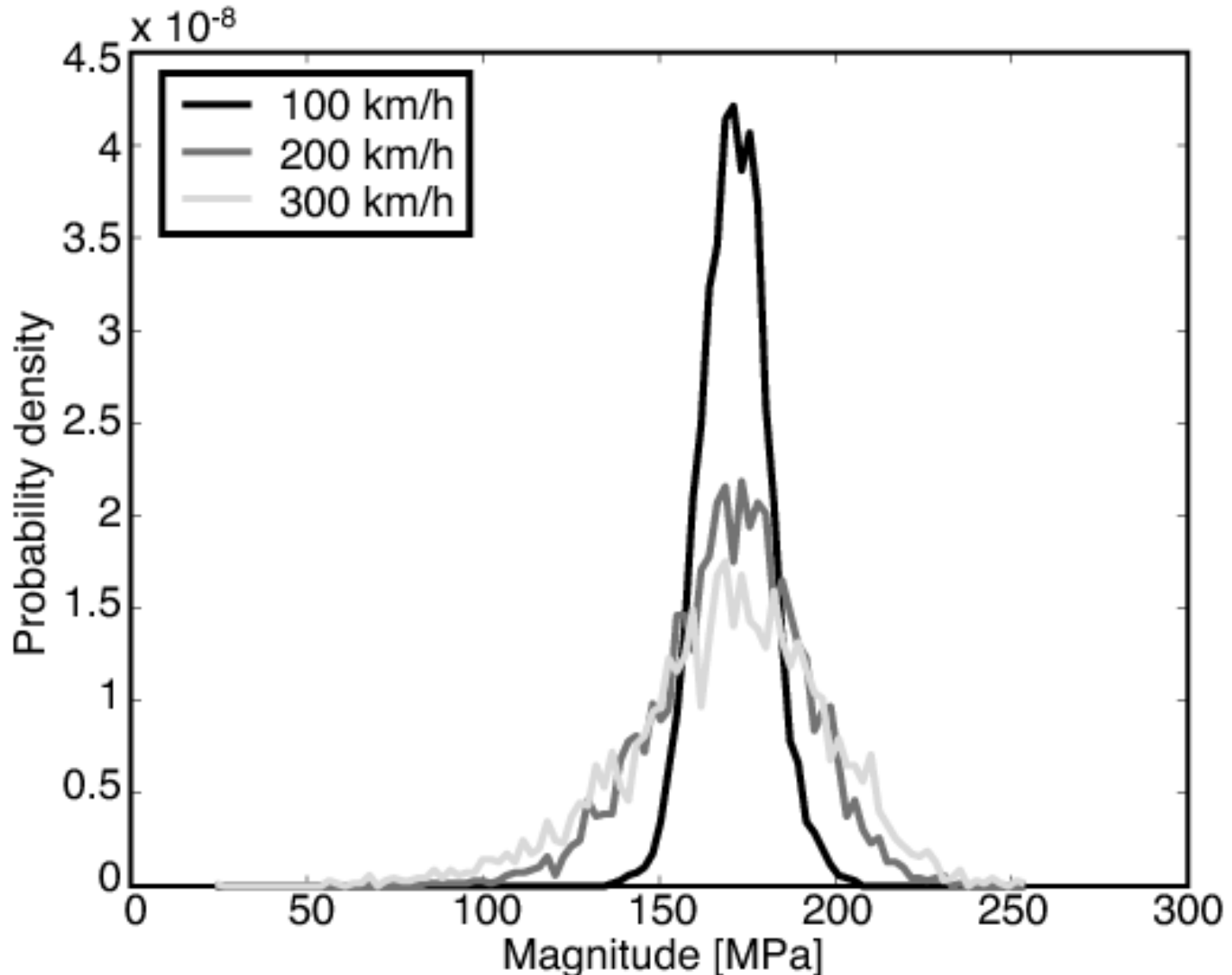
**Chalmers Railway Mechanics – a NUTEK/VINNOVA Competence Centre  
Chalmers University of Technology**

# **The influence of corrugation on tangential forces and rolling contact fatigue**

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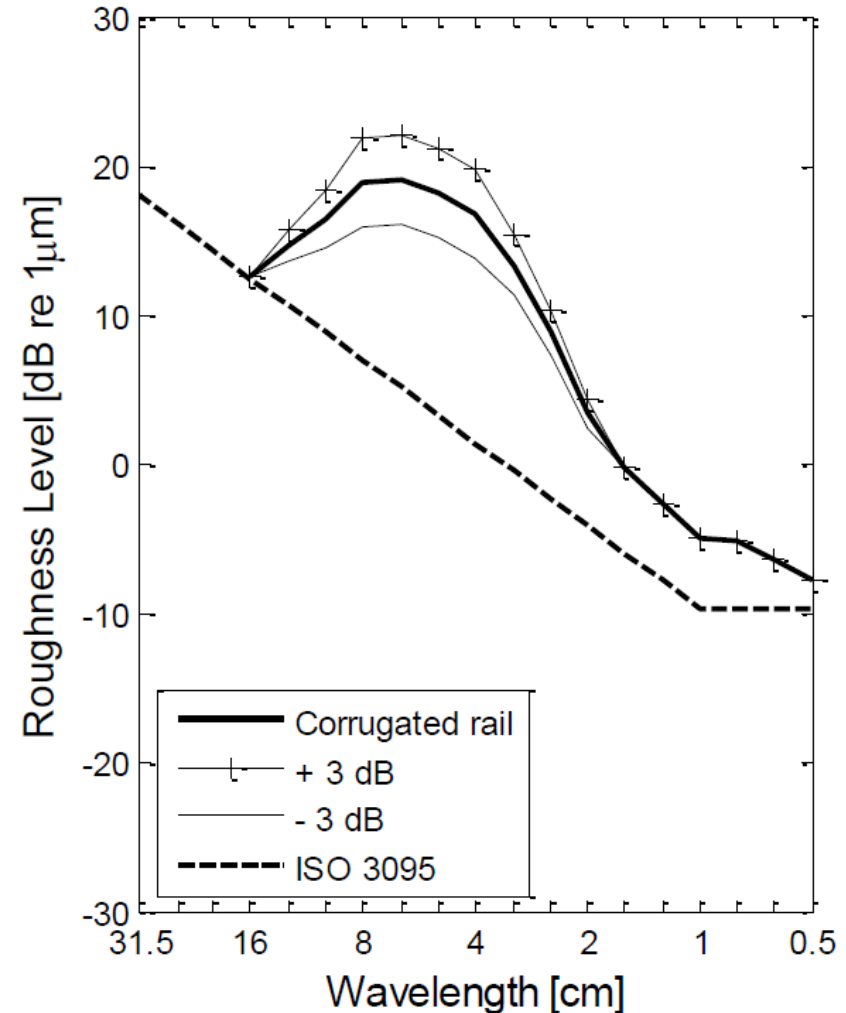
Presentation at 19th Nordic Seminar on Railway Technology  
in Luleå 14-15 September 2016

# Background – subsurface RCF

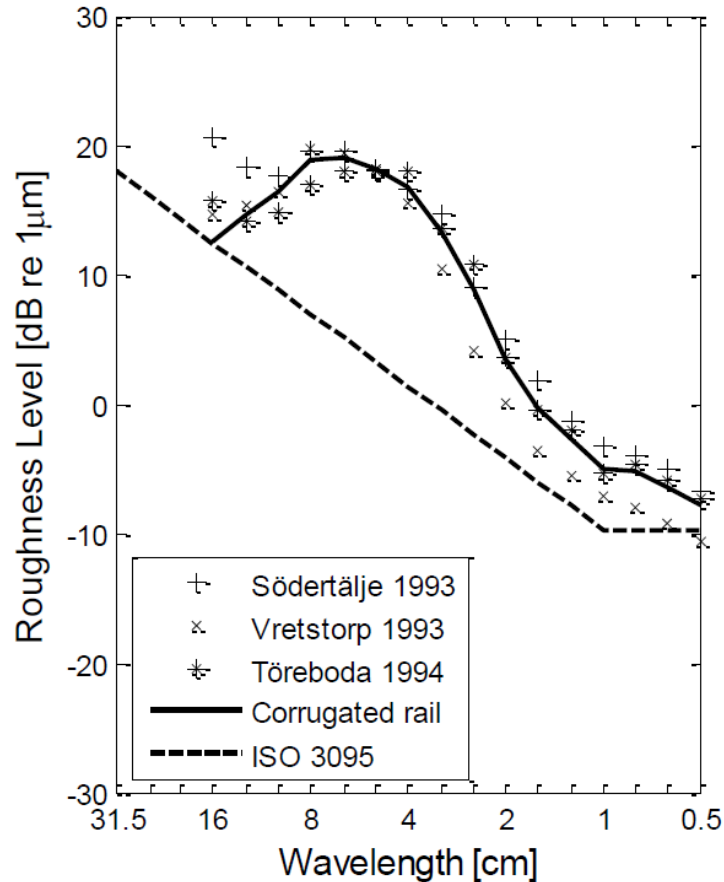


# Aim and scope

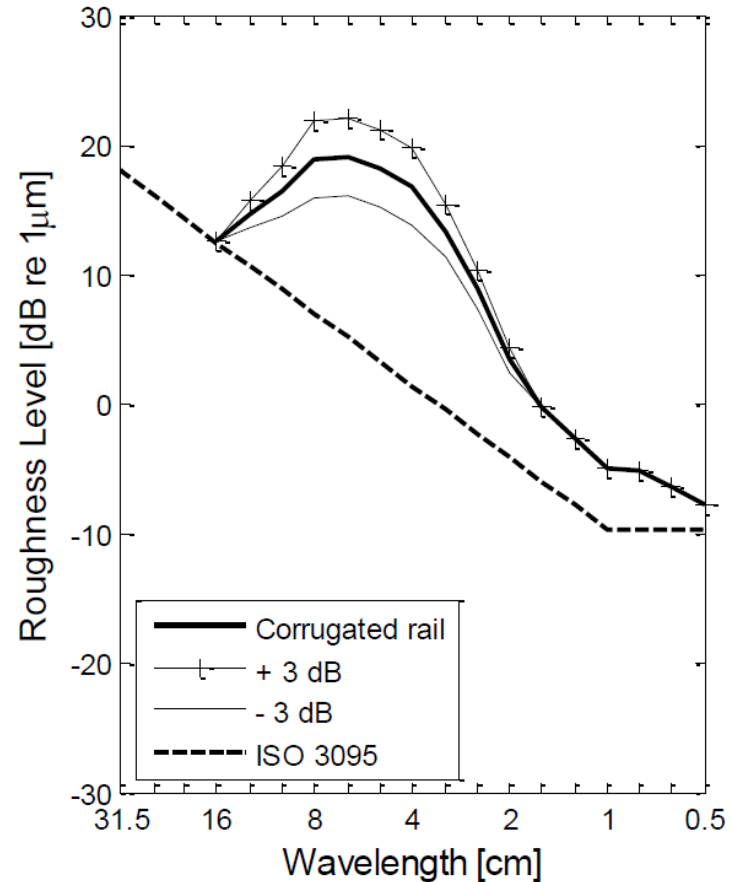
- Investigate the influence of corrugation on surface initiated RCF
- Short-pitch rail corrugation (Swedish “standard case”)
- Vertical / longitudinal dynamics
- Influence of vehicle speed, tractive effort, roughness level, axle load and unsprung mass
- Quantification in the form of  $F_{l_{surf}}$  and  $T_{\gamma}$  values



# Rail roughness spectra



(a)

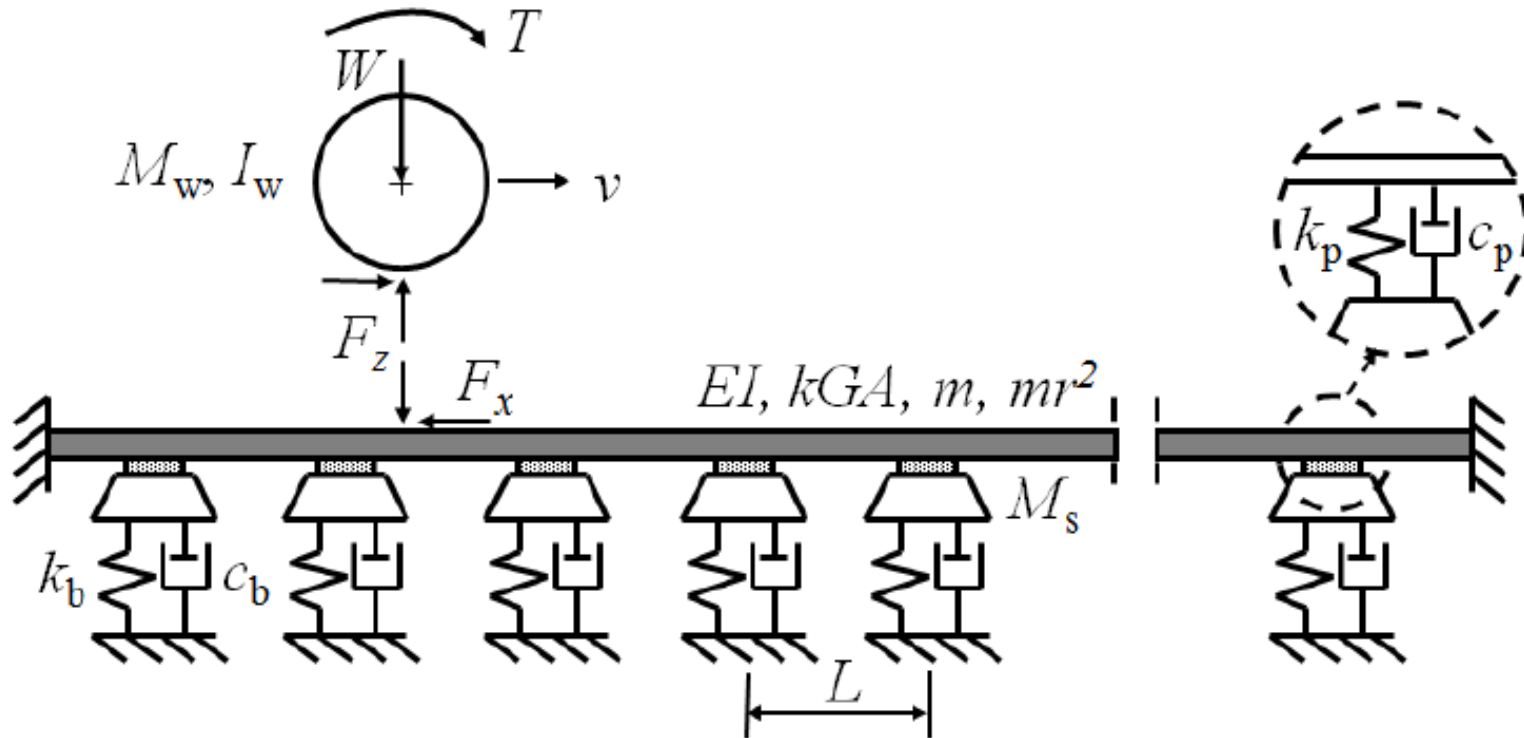


(b)

a) Roughness measured at sections Stockholm–Gothenburg

b) Roughness spectra used in the parametric study

# Vehicle-track interaction



Coupled longitudinal and vertical vehicle-track interaction model used in DIFF. The wheelset is suspended by a primary suspension in the longitudinal direction (not shown)

# Equations of motion

$$M_w \ddot{x} + c_w (\dot{x} - v) + k_w (x - vt) = F_x$$

$$M_w \ddot{z} = W - F_z$$

$$I_w \dot{\Omega} = T - F_x R_w$$

## Creepages

$$\gamma_x^{\text{rigid}}(t) = \frac{\dot{x}(t) - R_w \Omega(t)}{v}$$

$$\gamma_x^{\text{elastic}}(t) = \frac{h \dot{\beta}(t)}{v}$$

# Fatigue index

$$FI_{\text{surf}}(t) = f - \frac{2\pi abk}{3F_z}$$

# Energy dissipation model

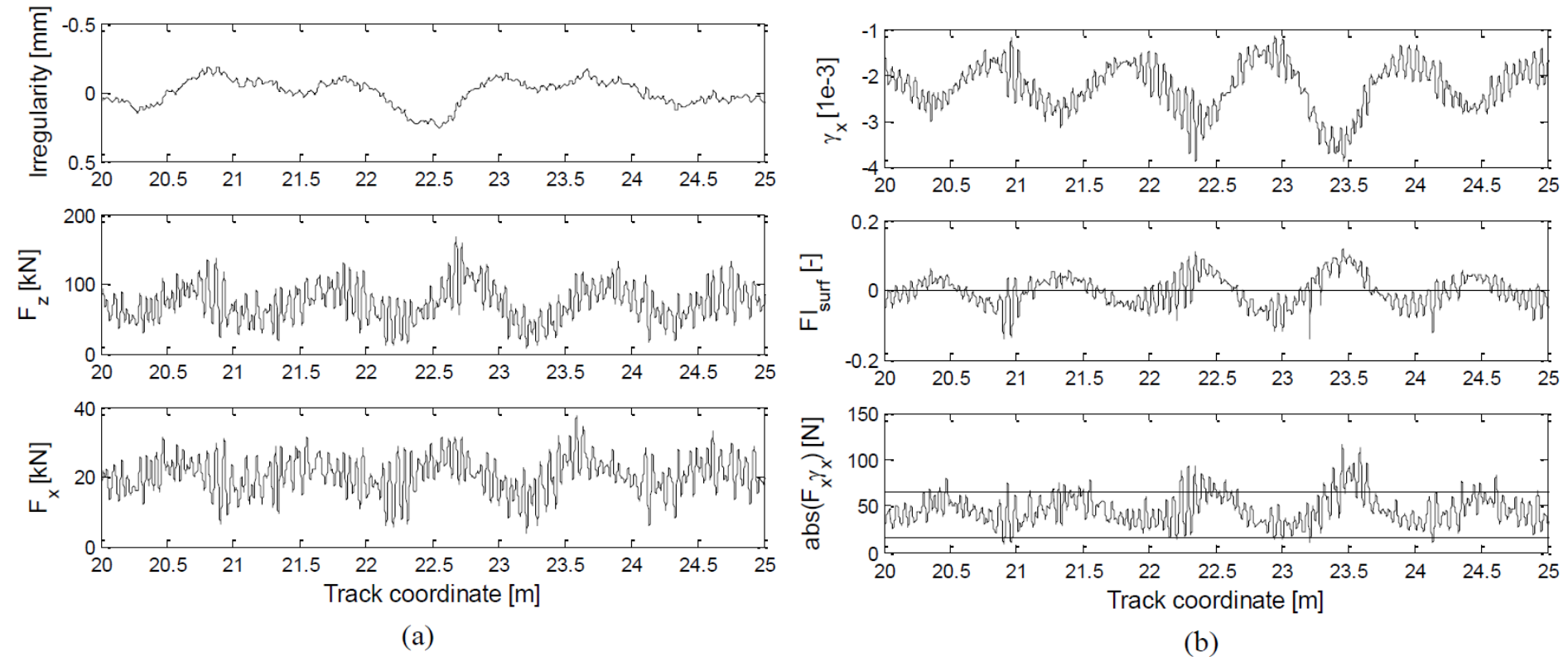
$$T\gamma = F_x\gamma_x$$

Contributions to RCF:

- negligible for  $T\gamma < 15$  N
- maximum for  $T\gamma = 65$  N
- negative for  $T\gamma > 175$  N (caused by high wear rate)



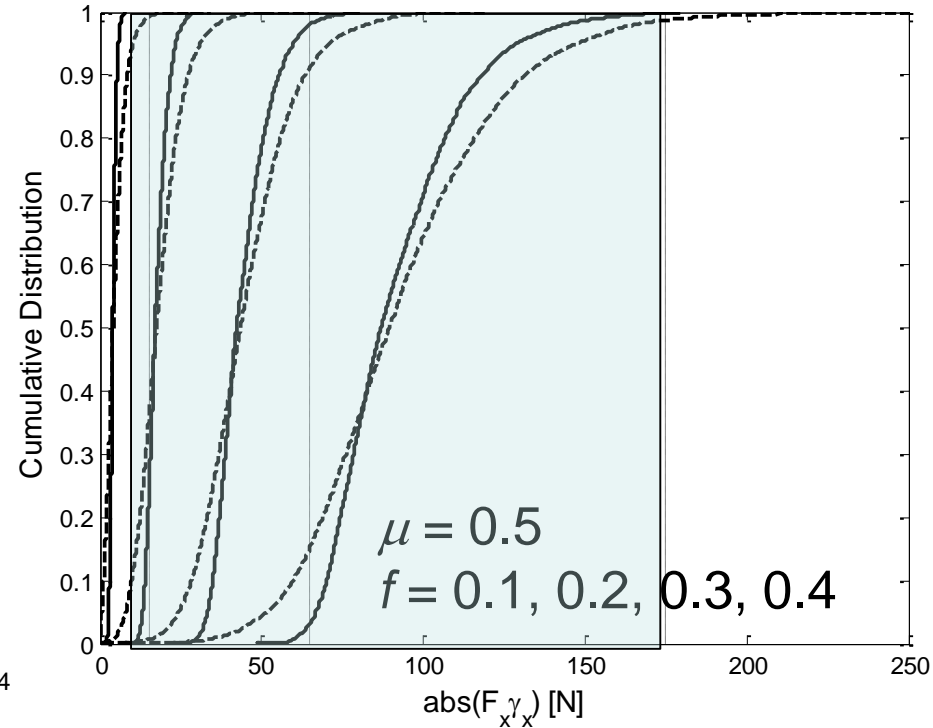
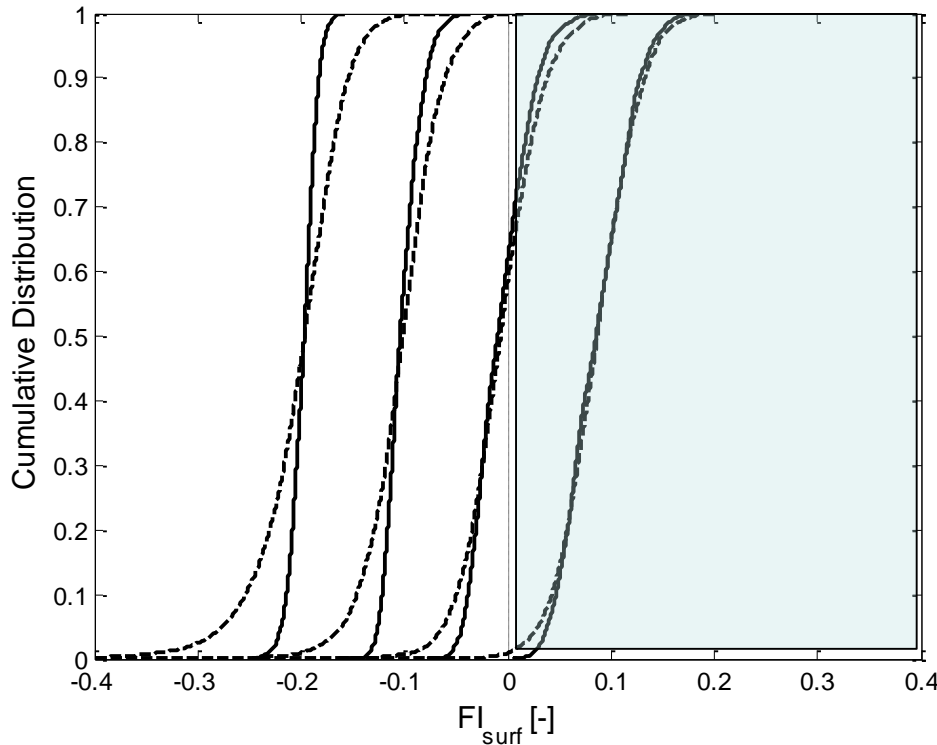
# Rail irregularity and time histories



Speed 200 km/h, axle load 15 tonnes,  
friction coefficient 0.5, average traction  $f = 0.3$ , “Corrugated rail”  
(a) Rail irregularity and vertical and longitudinal forces  
(b) longitudinal creepage,  $FI_{surf}$  and  $F_x \gamma_x$

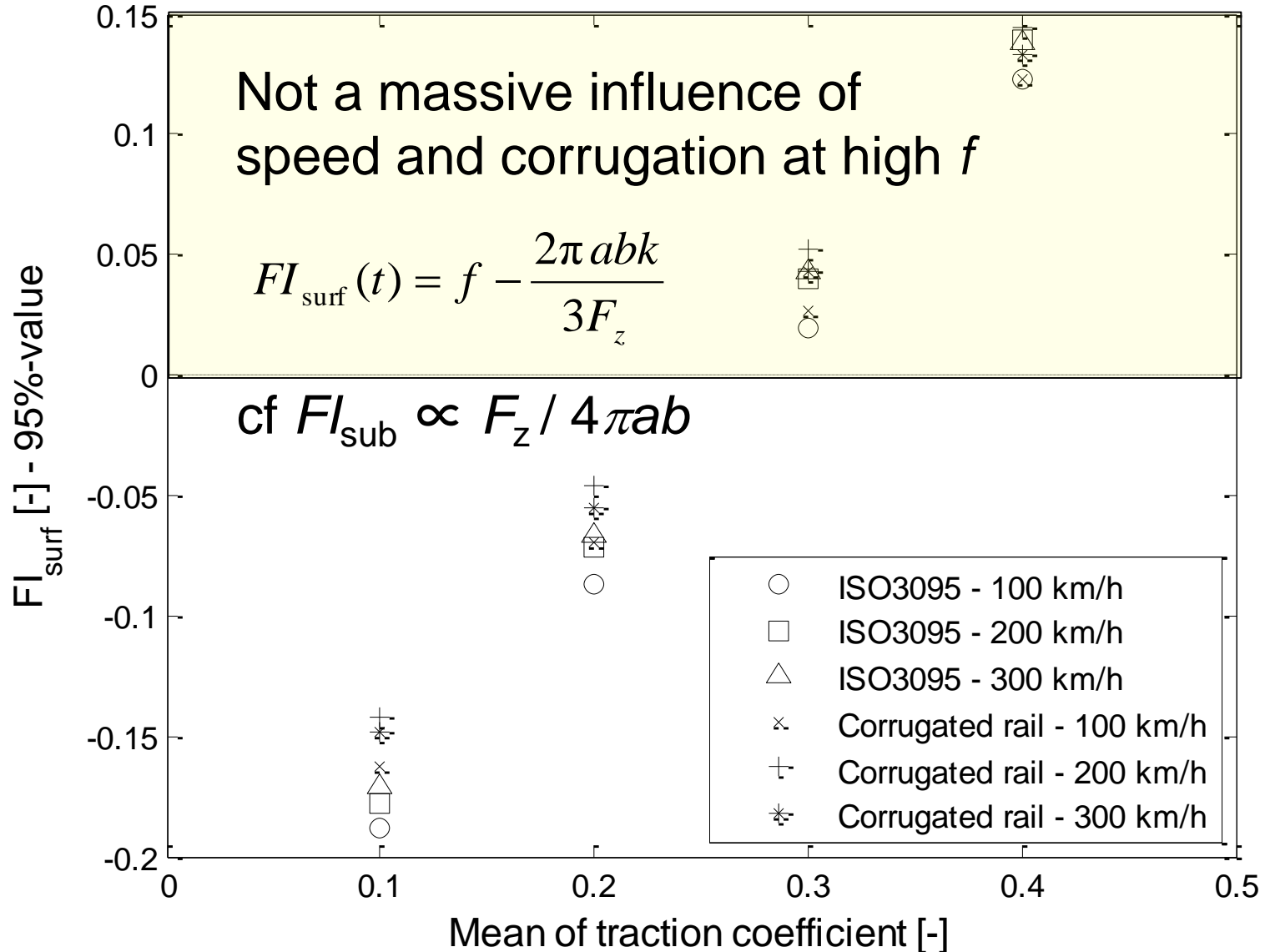
# Mean traction coefficient

- Will increase peak magnitudes of  $F_{l_{\text{surf}}}$  and  $T_{\gamma}$
- Corrugation will shift risk of RCF to lower  $f$  magnitudes
- Saturation effect especially for  $F_{l_{\text{surf}}}$

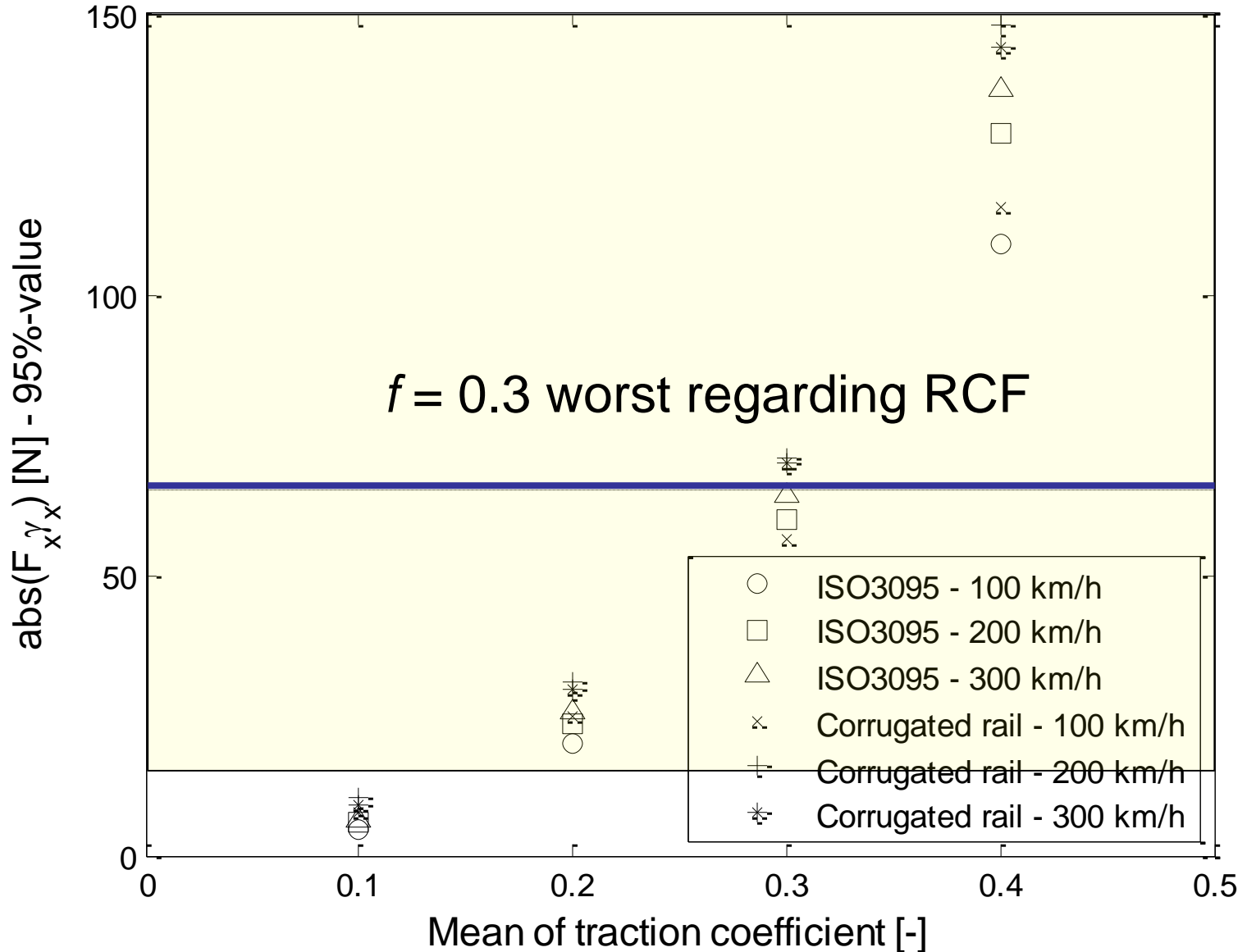


Solid lines: ISO 3095, dashed: corrugated rail

# Speed and corrugation

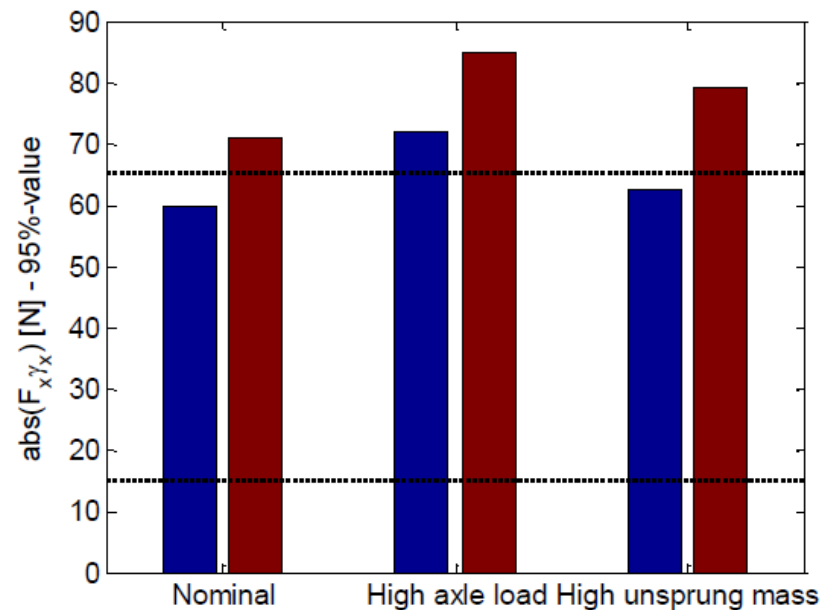
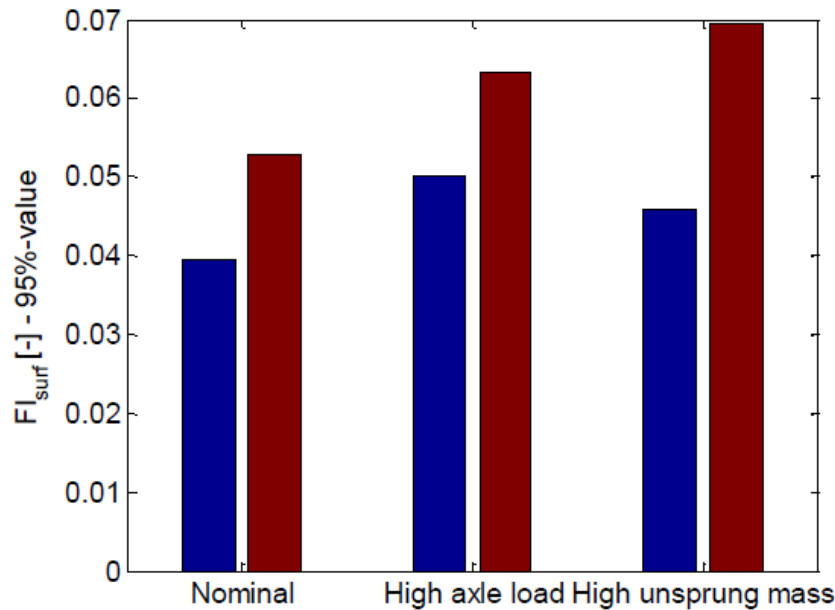


# Speed and corrugation



# Axle load and unsprung mass

- In contrast to the case of  $F_{l_{sub}}$ , which showed no influence of unsprung mass
- Increased axle load will decrease in the RCF impact if the prescribed torque is kept constant



Speed 200 km/h, average traction  $f = 0.3$ , spectrum: ISO3095 (blue bars), “Corrugated rail” (red)  
 High axle load = 18 tonnes (nominal 15 tonnes), high unsprung mass = 1500 kg (nominal 1000 kg)

# Concluding remarks

- Local maxima in damage indices are obtained **adjacent to troughs** in the rail irregularity, and that these positions are associated with **high magnitudes of longitudinal creepage**
- The tractive force is the dominating influential parameter on RCF
- For a given tractive force the corrugation level will have a fairly moderate influence
- Increasing speed 200 → 300 km/h actually decreases RCF impact (though longitudinal force increases with speed) for scenarios studied
- Future studies will include full slip, braking, low pass filtering of forces and instationary wheel– rail contacts

Article:

Roger Lundén, Jens Nielsen and Anders Ekberg: The influence of corrugation on frictional stress in the rail–wheel interface, *Proceedings 3rd International Conference on Railway Technology (Railways 2016)*, Cagliari (Sardinia, Italy) April 2016, 14 pp

**Many Thanks!!**